



MEASUREMENTS (CM)	S	M	L	XL	XXL	3XL	4XL	5XL		Tol +/-	Grade
Half Chest	52.0	56.0	60.0	64.0	68.0	72.0	76.0	80.0		1.0	4.0
Length HPS	70.0	72.5	75.0	77.5	80.0	82.5	85.0	87.5		1.0	2.5
Shoulder	11.5	13.5	15.5	17.5	19.5	21.5	23.5	25.5		0.5	2.0
Armhole Straight	22.5	24.0	25.5	27.0	28.5	30.0	31.5	33.0		0.5	1.5
Sleeve Length	23.5	24.0	24.5	25.0	25.5	26.0	26.5	27.0		0.5	0.5
Sleeve Opening	18.0	19.0	20.0	21.0	22.0	23.0	24.0	25.0		1.0	0.5
Sleeve Hem Depth	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0		0.2	0.0
Back Neck Opening	18.0	18.0	19.0	19.0	20.0	20.0	21.0	21.0		0.5	1.0
Front Neck Drop	9.5	9.5	10.5	10.5	11.5	11.5	12.5	12.5		0.3	1.0
Back Neck Drop	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5		0.3	0.0
Collar Depth	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0		0.2	0.0
Bottom Opening	51.0	55.0	59.0	63.0	67.0	71.0	75.0	79.0		1.0	4.0
Bottom Hem Depth	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0		0.2	0.0
HPS to First Horizontal Tape	35.0	37.0	39.0	41.0	43.0	45.0	47.0	49.0		1.0	2.0
Distance Between Vertical Tapes	21.0	24.0	27.0	30.0	33.0	36.0	39.0	42.0		1.0	3.0
Distance Between Horizontal Tapes	12.0	12.0	12.0	12.0	12.0	12.0	12.0	12.0		0.3	0.0
Hem to top of Side Seam Label	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0		0.3	0.0