



MEASUREMENTS (CM)	S	M	L	XL	XXL	3XL	4XL	5XL		Tol +/-	Grade
Half Chest	51.0	54.0	58.0	62.0	66.0	70.0	74.0	78.0		1.0	4.0
Length HPS	76.0	76.5	79.0	81.5	84.0	86.5	89.0	91.5		1.0	2.5
Shoulder	15.5	17.5	19.5	21.5	23.5	25.5	27.5	29.5		0.5	2.0
Armhole Straight	22.5	24.0	25.5	27.0	28.5	30.0	31.5	33.0		0.5	1.5
Sleeve Length	57.0	58.0	59.0	60.0	61.0	62.0	63.0	64.0		1.0	1.0
Sleeve Opening	12.0	12.5	13.0	13.5	14.0	14.5	15.0	15.5		0.5	0.5
Sleeve Hem Depth	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0		0.2	0.0
Back Neck Opening	18.0	18.0	19.0	19.0	20.0	20.0	21.0	21.0		0.5	1.0
Front Neck Drop	7.5	7.5	8.5	8.5	9.5	9.5	10.5	10.5		0.3	1.0
Collar Point	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0		0.2	0.0
Collar Depth at Back	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5		0.2	0.0
Placket Length	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5		0.3	0.0
Placket Width	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2		0.2	0.0
Bottom Opening	49.0	52.0	56.0	60.0	64.0	68.0	72.0	76.0		1.0	4.0
Bottom Hem Depth	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0		0.2	0.0
Side Split Height	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5		0.2	0.0
HPS to First Horizontal Tape	39.0	41.0	43.0	45.0	47.0	49.0	51.0	53.0		2.0	0.5
Distance Between Vertical Tapes	23.0	26.0	29.0	32.0	35.0	38.0	41.0	44.0		3.0	0.5
Distance between Horizontal Tapes	12.0	12.0	12.0	12.0	12.0	12.0	12.0	12.0		0.3	0.0
Hem to top of Side Seam Label	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0		0.3	0.0
Shoulder to First Horizontal Tape on Sleeve	19.0	20.0	20.5	21.0	21.5	22.0	22.5	23.0		0.3	0.5
Distance Between Horizontal Tapes on Sleeve	12.0	12.0	12.0	12.0	12.0	12.0	12.0	12.0		0.3	0.0
Distance between side seam and Horizontal Tape	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0		0.2	0.0