



MEASUREMENTS (CM)	S	M	L	XL	XXL	3XL	4XL	5XL		Tol +/-	Grade
Half Chest	56.0	58.0	62.0	66.0	70.0	74.0	78.0	82.0		1.0	4.0
Length HPS	75.0	75.0	78.0	81.0	84.0	87.0	90.0	93.0		1.0	3.0
Shoulder	13.0	15.0	17.0	19.0	21.0	23.0	25.0	27.0		0.5	2.0
Armhole Straight	27.0	27.0	28.5	30.0	31.5	33.0	34.5	36.0		0.5	1.5
Sleeve Length (incl Cuff)	63.0	63.5	65.0	66.5	68.0	69.5	71.0	72.5		1.0	1.5
Cuff Depth	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5		0.3	0.0
Cuff Opening	9.0	9.0	9.5	9.5	10.0	10.0	10.5	10.5		0.3	0.0/0.5
Back Neck Opening	27.0	27.0	28.5	28.5	30.0	30.0	31.5	31.5		0.5	0.0/1.5
Front Neck Drop	8.0	8.0	8.0	8.0	9.0	9.0	10.0	10.0		0.3	0.0/1.0
Eyelet Position from Neck	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0		0.2	0.0
Drawcord Length	19.0	19.0	19.0	19.0	19.0	19.0	19.0	19.0		0.5	0.0
Hood Height	36.0	36.0	37.0	37.0	38.0	38.0	39.0	39.0		0.5	0.0/1.0
Hood Opening	27.0	27.0	28.0	28.0	29.0	29.0	30.0	30.0		0.5	0.0/1.0
Bottom Rib Depth	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5		0.3	0.0
Bottom Opening	44.0	48.0	52.0	56.0	60.0	64.0	68.0	72.0		1.0	4.0
HPS to First Horizontal Tape	34.5	36.5	38.5	40.5	42.5	44.5	46.5	48.5		0.3	2.0
Distance Between Vertical Tapes	28.0	31.0	34.0	37.0	40.0	43.0	46.0	49.0		0.3	3.0
Distance Between Horizontal Tapes	11.0	11.0	11.0	11.0	11.0	11.0	11.0	11.0		0.3	0.0
Hem to top of Side Seam Label	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0		0.3	0.0
Shoulder to First Horizontal Tape on Sleeve	16.0	17.0	18.0	19.0	20.0	21.0	22.0	23.0		0.3	1.0
Distance Between Horizontal Tapes on Sleeve	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0		0.3	0.0